MEMS Combustible Gas Sensor

（Model No.： GM-402B）

Manual

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Zhengzhou Winsen Electronics Technology CO., LTD

GM-402B MEMS Combustible Gas Sensor

Product description

MEMS combustible gas sensor is using MEMS micro-fabrication hot plate on a Si substrate base, gas-sensitive materials used in the clean air with low conductivity metal oxide semiconductor material. When the sensor exposed to gas atmosphere, the conductivity is changing as the detected gas concentration in the air. The higher the concentration of the gas, the higher the conductivity. Use simple circuit can convert the change of conductivity of the gas concentration corresponding to the output signal.

Character

MEMS technology, Strong construction
High sensitivity to combustible gases
Small sizes and low power consumption
Fast response and resume
Simple drive circuit, Long lifespan

Application

Gas leak detection for mobile phones, computers and other consumer electronics applications; also apply for home, commercial use of the combustible gas leakage monitoring devices, gas leak detectors, fire / security detection system.

Parameters   Stable1.

Part No.			GM-402B
Sensor Type			MEMS
Standard Encapsulation			Ceramic
Detection Gas			CH4, C3H8 &etc.
Detection Range			$1\sim10000ppm\ (C_3H_8)$
Standard Circuit Conditions	Loop Voltage	V_C	≤24V DC
	Heater Voltage	V_H	2.8V±0.1V AC or DC
	Load Resistance	R_L	Adjustable
Sensor character under standard test conditions	Heater Resistance	R_H	80Ω±20Ω（room temperature）
	Heater consumption	P_H	≤80mW
	sensitive materials resistance	R_S	1KΩ～30KΩ(in 5000ppm CH4)
	Sensitivity	S	R_0(in air)/Rs(in 5000ppmCH4)≥2
	Concentration Slope	α	≤0.9($R_{5000ppm}/R_{1000ppmCH4}$)
Standard test conditions	Temp. Humidity		20℃±2℃；55%±5%RH
	Standard test circuit		V_H:2.8V±0.1V；V_C:5.0V±0.1V

Sensor Structure Diagram

Pins	Connection
①	R_{H1}
②	
③	R_{H2}
④	
⑤	R_{S1}
⑥	
⑦	R_{S2}
⑧	

Fig1.Sensor structure
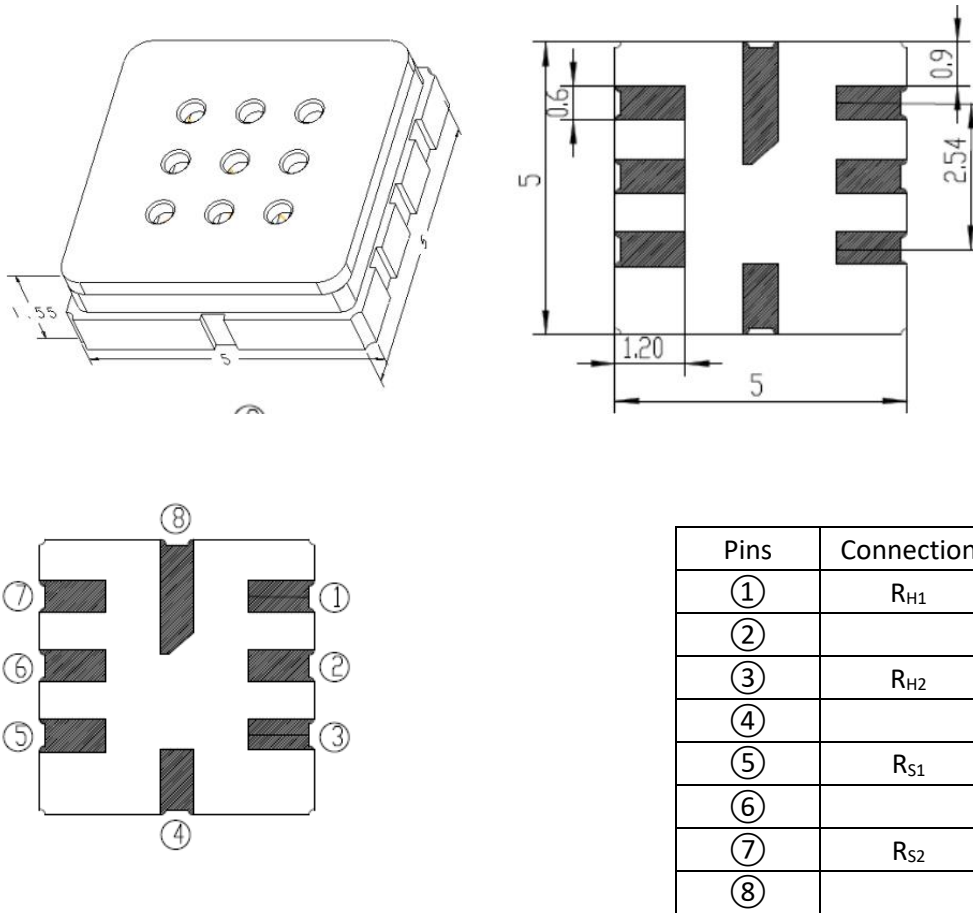
Basic Circuit

① Heating 1

⑦Measure 1

+2.8V
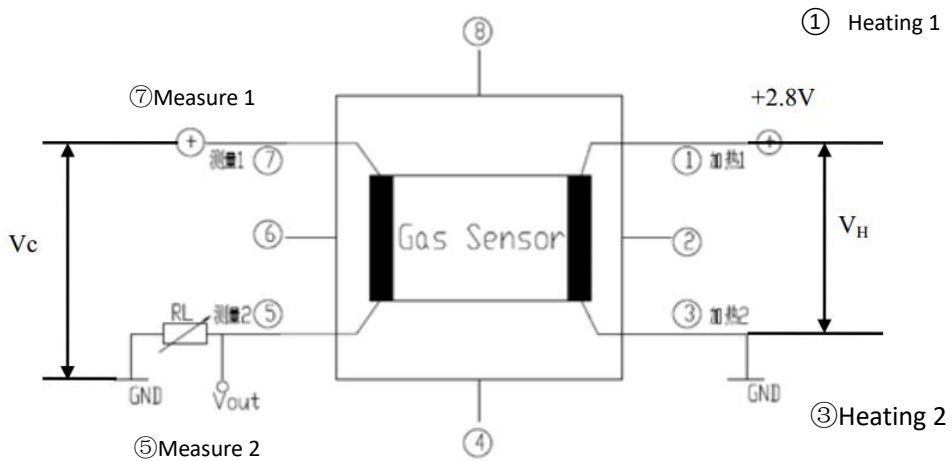
Vc

V_H

⑤Measure 2

③Heating 2

Fig2. GM-402B test circuit

Instructions: The above fig is the basic test circuit of GM-402B.The sensor requires two voltage inputs: heater voltage (V_H) and circuit voltage (V_C). V_H is used to supply specific working temperature to the sensor and it can adopt DC or AC power. V_{out} is the voltage of load resistance R_L which is in series with sensor. Vc supplies the

detect voltage to load resistance R_L and it should adopt DC power.

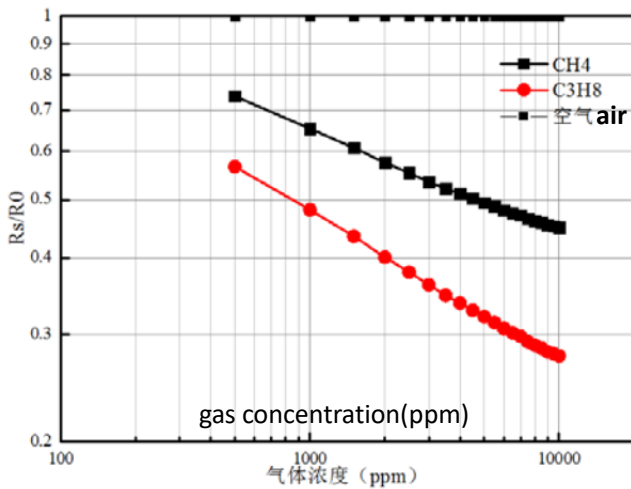## Sensor's Characteristics:

Fig3.Typical Sensitivity Curve

Rs means resistance in target gas with different concentration, R_0 means resistance of sensor in clean air. All tests are finished under standard test conditions.
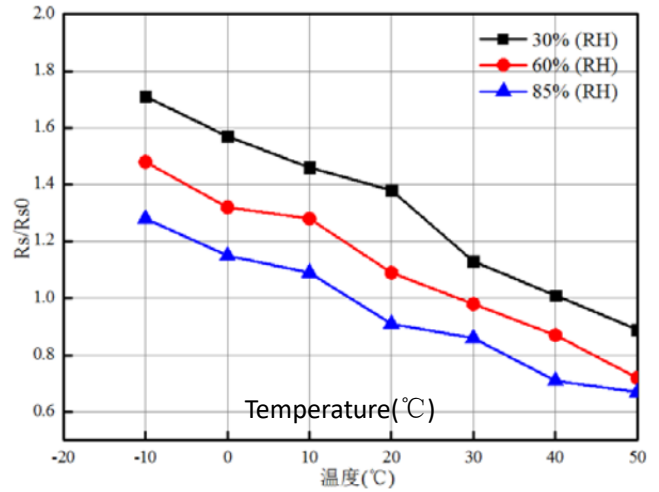

Fig4.Typical temperature/humidity characteristics

Rs means resistance of sensor in 5000ppm methane (CH_4) under different temp. and humidity. Rso means resistance of the sensor in 5000ppm methane under 20℃/55%RH.
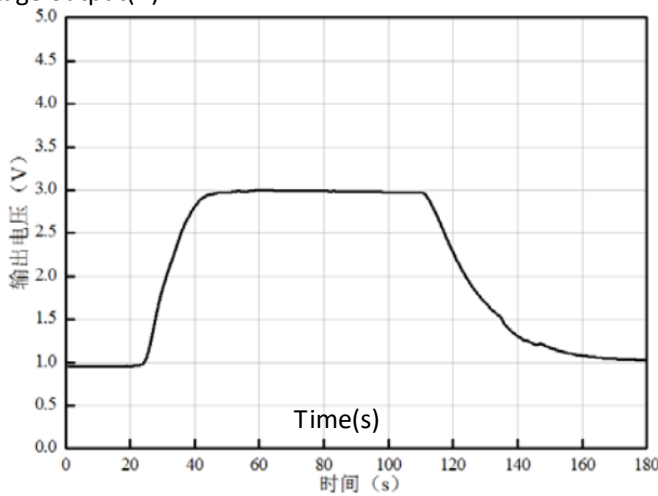

Fig5.Responce and Resume

The output in above Fig is the voltage of RL which is in series with sensor. All tests are finished under standard test conditions and the test gas is 5000ppm CH4.
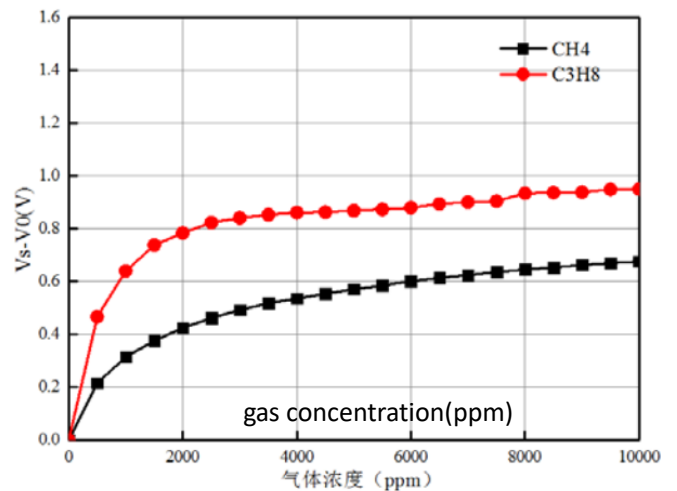

Fig6. Linearity character

The output in above Fig is the voltage of RL which is in series with sensor. All tests are finished under standard test conditions.
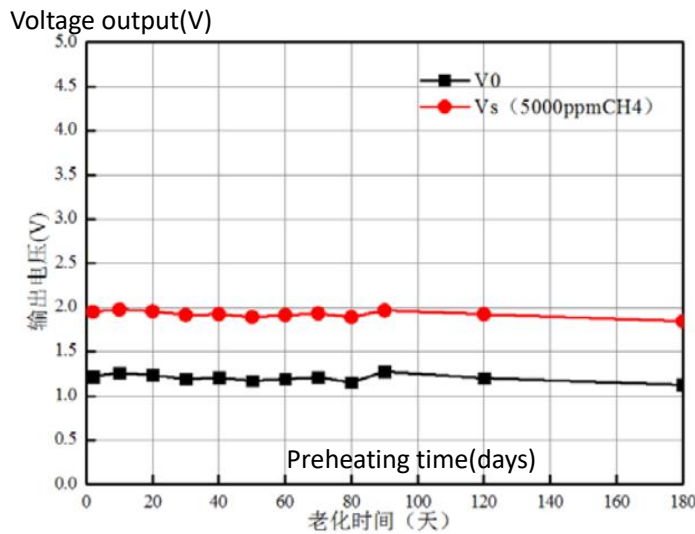
Long-term stability:

Voltage output(V)

Fig7.long-term Stability

Test is finished in standard test conditions, the abscissa is observing time and the ordinate is voltage output of RL.

Instructions:

1. Preheating time

Sensor's resistance may drift reversibly after long-term storage without power. It need to preheat the sensor to reach inside chemical equilibrium. Preheating voltage is same with heating voltage V_H. The suggested preheating time as follow:

Storage Time	Suggested aging time
Less than one month	No less than 48 hours
1 ~ 6 months	No less than 72 hours
More than six months	No less than 168 hours

2. Calibration

Sensor's accuracy is effected by many factors such as reference resistance's difference, the sensitivity difference,

temperature, humidity, interfering gases, preheating time, the relationship between input and output is not

linear, hysteretic and non-repetitive. For absolute concentration measurement, they need regular calibration

(one-point calibration / multi-points calibration for full scale) to ensure that the measuring value is accurate. For

relative measurement calibration is not required.

Cautions

1 .Following conditions must be prohibited

1.1 Exposed to organic silicon steam

Sensing material will lose sensitivity and never recover if the sensor absorbs organic silicon steam. Sensors must be avoid exposing to silicon bond, fixture, silicon latex, putty or plastic contain silicon environment.

1.2 High Corrosive gas

If the sensors are exposed to high concentration corrosive gas (such as H2S, SOX, Cl2, HCL etc.), it will not

only result in corrosion of sensors structure, also it cause sincere sensitivity attenuation.

1.3 Alkali, Alkali metals salt, halogen pollution

The sensors performance will be changed badly if sensors be sprayed polluted by alkali metals salt especially brine, or be exposed to halogen such as fluorine.

1.4 Touch water
Sensitivity of the sensors will be reduced when spattered or dipped in water.

1.5 Freezing

Do avoid icing on sensor's surface, otherwise sensing material will be broken and lost sensitivity.

1.6 Applied voltage

Applied voltage on sensor should not be higher than 120mW, it will cause irreversible heater damaged, also hurt from static, so anti-static precautions should be taken when touching sensors.

2 .Following conditions must be avoided
2.1 Water Condensation
Indoor conditions, slight water condensation will influence sensors' performance lightly. However, if water condensation on sensors surface and keep a certain period, sensors' sensitive will be decreased.

2.2 Used in high gas concentration
No matter the sensor is electrified or not, if it is placed in high gas concentration for long time, sensors characteristic will be affected. If lighter gas sprays the sensor, it will cause extremely damage.

2.3 Long time exposed to extreme environment
No matter the sensors electrified or not, if exposed to adverse environment for long time, such as high humidity, high temperature, or high pollution etc., it will influence the sensors' performance badly.

2.4 Vibration
Continual vibration will result in sensors down-lead response then break. In transportation or assembling line, pneumatic screwdriver/ultrasonic welding machine can lead this vibration.

2.5 Concussion
If sensors meet strong concussion, it may lead its lead wire disconnected.

2.6 Soldering
Soldering flux: Rosin soldering flux contains least chlorine and safeguard procedures.

If disobey the above using terms, sensors sensitivity will be reduced.

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