

**PRODUCT**

# Static Shielding Bag - Open Top

## TECHNICAL DATASHEET

These open top, easy access static shielding bags are designed to protect sensitive electronic devices against ESD during transit and whilst kept in storage.



**FEATURES**

- Metal “Faraday cage” layer shields products from electric energy inside and prevents static build-up
- Four layer protection guards against charges inside and out
- Semi transparent for easy content identification
- Surface resistance of  $10^6$ - $10^{10}$  Ohms
- Custom sizes and print available on request
- Suitable for packing electronic products which are sensitive to static, eg PCBs, electronic components etc

**1) CONFIGURATION(S)**

Our bags are available in custom sizes or in several industry standard sizes. Bags are offered in a 2-seal configuration and bottom fold, with our standard flexographically printed artwork. Please note any bags that are longer than 24” will have a 3rd seal along the bottom edge.

**2) BAG ARTWORK**

Our static shielding bags are produced with the shown artwork as standard. For further information on bespoke/printed orders, please contact one of our sales team.

To request a quotation or for more information, please call **+44 (0)1473 836200** email [info@antistat.co.uk](mailto:info@antistat.co.uk) or visit [www.antistat.co.uk](http://www.antistat.co.uk)

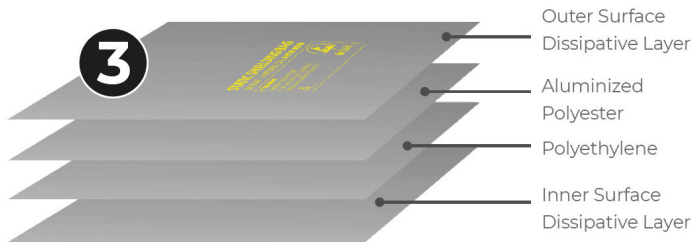
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### 3) CONSTRUCTION

Our static shielding bags are constructed in four layers, consisting of a static dissipative polyester outer layer and a static dissipative polyethylene inner layer with a centre metallised shield layer.

Our bags are manufactured from industry approved polyester and polyethylene laminates. The polyester dielectric works with the metal layer to provide a Faraday effect, the metal layer preventing penetration from damaging electrostatic fields.

The specially processed polyethylene keeps tribocharging to a minimum.



### TEST CONDITIONS

The following results were taken under the following environmental test conditions: Temperature: 23°C / Humidity: 12% RH.

ITEM	TEST METHOD	TYPICAL VALUE
Film thickness	Micron Meter	3Mil 75 micron
Metal layer optical transmission	ASTM D1003 (TOBIAS)	40% +/- 5% optical density
Surface resistivity	STM 11.11	10 <sup>6</sup> -10 <sup>10</sup>
Time for static removal	FTMS 101B Method 4046 - 5000-0V	<.03 Sec
Static shielding - Energy penetration	ESD-STM-11.31 @12% R.H.	<20 nJ
Static shielding - Capacitive probe	EIA 541 Appendix E	<25V
Friction static	E1A541 Appendix C Avg.	Triboelectric nanocoulombs Quartz +0.01 Tefion -0.09
Anti-erosion	FTMS 101C Method 3005	No visible spots
Tensile strength	ASTM D882-91, Method A	MD 6530 psi TD 5800 psi
Tear initiation	ASTM D1004 -94-Notched	MD 2.5 lbs./in TD 2.0 lbs
Puncture resistance	ASTM D3420	>10 psi
Tear resistance	ASTM D882	>8 psi
Burst strength	FTMS 101 C Method 2065.1	50 psi nominal
Heat seal temperature	-	250 - 375 °F
Heat seal pressure	-	30-70 PSI
Heat seal strength	(D1876-93) Vertrod bar sealer/heat	>12 lbs/in width (room temperature)
Breaking elongation rate	ASTM D882-91 Method A	MD 80% TD 85%
Appearance	-	No delamination, burst seal, wrinkle, warp, break, foreign particle adherence, air bubble beyond sealing ≤3mm

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## TEST CONDITIONS

The shielding bag is tested accordance with the relevant test standard and requirements.

TEST ITEM	TEST METHOD	MEASURED EQUIPMENT(S)	MDL
Lead (Pb)	IEC 62321:2008 Ed.1 Sec.8	ICP-OES	2mg/kg
Cadmium (Cd)	IEC 62321:2008 Ed.1 Sec.8	ICP-OES	2mg/kg
Mercury (Hg)	IEC 62321:2008 Ed.1 Sec.7	ICP-OES	2mg/kg
Hexavalent Chromium (Cr(VI))	IEC 62321:2008 Ed.1 Annex C	UV-Vis	2mg/kg
Polybrominated Biphenyls (PBBs)	IEC 62321:2008 Ed.1 Annex A	GC-MS	5mg/kg
Polybrominated Diphenyl Ethers (PBDEs)	IEC 62321:2008 Ed.1 Annex A	GC-MS	5mg/kg

PRODUCT CODE	SIZE (inch)	SIZE (mm)	QUANTITY (per pack)
010-0085	2 x 6	50.8 x 152	100
010-0001	3 x 5	76 x 127	100
010-0005	4 x 6	102 x 152	100
010-0006	4 x 8	102 x 203	100
010-0008	4 x 12	102 x 305	100
010-0007	4 x 15	102 x 381	100
010-0009	4 x 24	102 x 610	100
010-0013	4 x 27	102 x 685.8	100
010-0187	5 x 7	127 x 177.8	100
010-0011	5 x 8	127 x 203	100
010-0012	5 x 26	127 x 660.4	100
010-0014	6 x 8	152 x 203	100
010-0015	6 x 10	152 x 254	100
010-0016	6 x 12	152 x 305	100
010-0075	6 x 14	152 x 356	100
010-0018	6 x 30	152 x 762	100
010-0021	7 x 16	177.8 x 406	100
010-0024	8 x 10	203 x 254	100

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PRODUCT CODE	SIZE (In)	SIZE(mm)	QUANTITY (per pack)
010-0025	8 x 12	203 x 305	100
010-0022	8 x 20	203 x 508	100
010-0027	8 x 30	203 x 762	100
010-0029	10 x 12	254 x 305	100
010-0030	10 x 14	254 x 355	100
010-0031	10 x 16	254 x 406	100
010-0034	10 x 24	255 x 600	100
010-0040	12 x 14	305 x 355	100
010-0041	12 x 16	305 x 406	100
010-0042	12 x 18	305 x 457	100
010-0048	14 x 18	355 x 457	100
010-0097	14 x 24	355 x 610	100
010-0055	16 x 18	406 x 457	100
010-0056	16 x 20	406 x 508	100
010-0058	18 x 18	457 x 457	100
010-0059	18 x 20	457 x 508	100
010-0060	18 x 24	457 x 610	100
010-0096	20 x 24	508 x 610	100
010-0067	20 x 30	508 x 762	100

## NOTES

- Other sizes available upon request, minimum order quantities apply
- All of Antistat's products are RoHS 3 and Reach compliant
- Supports IEC 61340-5-1 and IEC 61340-5-3 also meets ANSI/ESD S20.20, ANSI/ESD S541 and ANSI/ESD S11.4 Level 3

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