## **Data sheet**

6ES7515-2AN03-0AB0



SIMATIC S7-1500, CPU 1515-2 PN, central processing unit with work memory 1 MB for program and 4.5 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 6 ns bit performance, SIMATIC Memory Card required \*\*\* approvals and certificates according to entry 109817466 at support.industry.siemens.com to be considered! \*\*\*

| Product type designation                               | 0011 4545 0 001  |
|--|--|
|  | CPU 1515-2 PN  |
| HW functional status                                   | FS01   |
| Firmware version                                       | V3.0   |
| Product function                                       |  |
| • I&M data   | Yes; I&M0 to I&M3  |
| • Isochronous mode                                     | Yes; Distributed and central; with minimum OB $6x$ cycle of $375~\mu s$ (distributed) and 1 ms (central) |
| Engineering with                                       |  |
| STEP 7 TIA Portal configurable/integrated from version | V18 (FW V3.0); with older TIA Portal versions configurable as 6ES7515-2AM02-0AB0                         |
| Configuration control                                  |  |
| via dataset  | Yes  |
| Display  |  |
| Screen diagonal [cm]                                   | 6.1 cm   |
| Control elements                                       |  |
| Number of keys   | 8  |
| Mode buttons   | 2  |
| Supply voltage   |  |
| Rated value (DC)                                       | 24 V   |
| permissible range, lower limit (DC)                    | 19.2 V   |
| permissible range, upper limit (DC)                    | 28.8 V   |
| Reverse polarity protection                            | Yes  |
| Mains buffering  |  |
| Mains/voltage failure stored energy time               | 5 ms   |
| Repeat rate, min.                                      | 1/s  |
| Input current  |  |
| Current consumption (rated value)                      | 0.83 A   |
| Current consumption, max.                              | 1.03 A   |
| Inrush current, max.                                   | 1.15 A; Rated value  |
| l²t  | 0.6 A²-s   |
| Power  |  |
| Infeed power to the backplane bus                      | 12 W   |
| Power consumption from the backplane bus (balanced)    | 6.2 W  |
| Power loss   |  |
| Power loss, typ.                                       | 3.6 W  |
| Memory   |  |
| Number of slots for SIMATIC memory card                | 1  |
| SIMATIC memory card required                           | Yes  |
| Work memory  |  |

| integrated (for program)   | 1 Mbyte   |
|--|---|
| integrated (for program)     integrated (for data)                 | 4.5 Mbyte   |
| Load memory  | T.O HILLYCO   |
| Plug-in (SIMATIC Memory Card), max.                                | 32 Gbyte  |
| Backup   | 02 00,0   |
| maintenance-free   | Yes   |
| CPU processing times   | 100   |
| for bit operations, typ.   | 6 ns  |
| for word operations, typ.  | 7 ns  |
| for fixed point arithmetic, typ.                                   | 9 ns  |
| for floating point arithmetic, typ.                                | 37 ns   |
| CPU-blocks   |   |
| Number of elements (total)   | 8 000; Blocks (OB, FB, FC, DB) and UDTs   |
| DB   |   |
| Number range   | 1 60 999; subdivided into: number range that can be used by the user: 1   |
| · ·  | 59 999, and number range of DBs created via SFC 86: 60 000 60 999   |
| • Size, max.   | 4.5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB   |
| FB   |   |
| Number range   | 0 65 535  |
| • Size, max.   | 1 Mbyte   |
| FC   |   |
| Number range   | 0 65 535  |
| • Size, max.   | 1 Mbyte   |
| OB   |   |
| • Size, max.   | 1 Mbyte   |
| <ul> <li>Number of free cycle OBs</li> </ul>                       | 100   |
| <ul> <li>Number of time alarm OBs</li> </ul>                       | 20  |
| <ul> <li>Number of delay alarm OBs</li> </ul>                      | 20  |
| <ul> <li>Number of cyclic interrupt OBs</li> </ul>                 | 20; With minimum OB 3x cycle of 250 µs  |
| <ul> <li>Number of process alarm OBs</li> </ul>                    | 50  |
| <ul> <li>Number of DPV1 alarm OBs</li> </ul>                       | 3   |
| <ul> <li>Number of isochronous mode OBs</li> </ul>                 | 2   |
| <ul> <li>Number of technology synchronous alarm OBs</li> </ul>     | 2   |
| Number of startup OBs  | 100   |
| <ul> <li>Number of asynchronous error OBs</li> </ul>               | 4   |
| Number of synchronous error OBs                                    | 2   |
| Number of diagnostic alarm OBs                                     | 1   |
| Nesting depth  |   |
| per priority class   | 24  |
| Counters, timers and their retentivity                             |   |
| S7 counter   |   |
| Number   | 2 048   |
| Retentivity  |   |
| — adjustable   | Yes   |
| IEC counter  |   |
| Number   | Any (only limited by the main memory)   |
| Retentivity  | , (,  |
| — adjustable   | Yes   |
| S7 times   |   |
| Number   | 2 048   |
| Retentivity  |   |
| — adjustable   | Yes   |
| IEC timer  | 165   |
| Number   | Any (only limited by the main memory)   |
| Retentivity  | Any (only limited by the main memory)   |
| — adjustable   | Yes   |
| ·  | 160   |
| Data areas and their retentivity                                   | F12 khyto: In total: available retentive memory for hit managing firmers  |
| Retentive data area (incl. timers, counters, flags), max.          | 512 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 472 KB |
| Extended retentive data area (incl. timers, counters, flags), max. | 4.5 Mbyte; When using PS 6 0W 24/48/60 V DC HF  |
| Flag   |   |
| Flag   |   |

| • Size, max.                               | 16 kbyte   |
|--|--|
| Number of clock memories                   | 8; 8 clock memory bit, grouped into one clock memory byte                          |
| Data blocks                                |  |
| <ul> <li>Retentivity adjustable</li> </ul> | Yes  |
| Retentivity preset                         | No   |
| Local data                                 |  |
| per priority class, max.                   | 64 kbyte; max. 16 KB per block   |
| Address area                               | o mayte, max. To the per block   |
| Number of IO modules                       | 9.100; may number of modules / submodules  |
|  | 8 192; max. number of modules / submodules   |
| I/O address area                           |  |
| • Inputs                                   | 32 kbyte; All inputs are in the process image                                      |
| Outputs                                    | 32 kbyte; All outputs are in the process image                                     |
| per integrated IO subsystem                |  |
| — Inputs (volume)                          | 8 kbyte  |
| — Outputs (volume)                         | 8 kbyte  |
| per CM/CP                                  |  |
| — Inputs (volume)                          | 8 kbyte  |
| — Outputs (volume)                         | 8 kbyte  |
| Subprocess images                          |  |
| Number of subprocess images, max.          | 32   |
| Hardware configuration                     |  |
| Number of distributed IO systems           | 64; A distributed I/O system is characterized not only by the integration of       |
|  | distributed I/O via PROFINET or PROFIBUS communication modules, but also           |
|  | by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)        |
| Number of DP masters                       |  |
| • Via CM                                   | 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be                    |
| N 1 (10 0 1 iii                            | inserted in total  |
| Number of IO Controllers                   |  |
| • integrated                               | 2  |
| • Via CM                                   | 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be                    |
| Dools                                      | inserted in total  |
| Rack                                       | 20. CDLL 24 modules  |
| Modules per rack, max.                     | 32; CPU + 31 modules   |
| Number of lines, max.                      | 1  |
| PtP CM                                     |  |
| <ul> <li>Number of PtP CMs</li> </ul>      | the number of connectable PtP CMs is only limited by the number of available slots |
| Time of day                                | 31013  |
| Time of day                                |  |
| Clock                                      |  |
| • Type                                     | Hardware clock   |
| Backup time                                | 6 wk; At 40 °C ambient temperature, typically                                      |
| Deviation per day, max.                    | 10 s; Typ.: 2 s  |
| Operating hours counter                    |  |
| Number                                     | 16   |
| Clock synchronization                      |  |
| • supported                                | Yes  |
| • in AS, master                            | Yes  |
| • in AS, slave                             | Yes  |
| on Ethernet via NTP                        | Yes  |
| Interfaces                                 |  |
| Number of PROFINET interfaces              | 2  |
|  |  |
| 1. Interface                               |  |
| Interface types                            | V V  |
| • RJ 45 (Ethernet)                         | Yes; X1  |
| <ul> <li>Number of ports</li> </ul>        | 2  |
| integrated switch                          | Yes  |
| Protocols                                  |  |
| IP protocol                                | Yes; IPv4  |
| <ul> <li>PROFINET IO Controller</li> </ul> | Yes  |
| PROFINET IO Device                         | Yes  |
| SIMATIC communication                      | Yes  |
| Open IE communication                      | Yes; Optionally also encrypted   |
|  |  |

| Web server  | Yes  |
|---|--|
| Media redundancy  | Yes  |
| PROFINET IO Controller  |  |
| Services  |  |
| <ul> <li>PG/OP communication</li> </ul>   | Yes  |
| — Isochronous mode  | Yes  |
| <ul> <li>Direct data exchange</li> </ul>  | Yes; Requirement: IRT and isochronous mode (MRPD optional)   |
| — IRT   | Yes  |
| — PROFlenergy   | Yes; per user program  |
| <ul><li>— Prioritized startup</li></ul>   | Yes; Max. 32 PROFINET devices  |
| <ul> <li>Number of connectable IO Devices, max.</li> </ul>  | 256; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET   |
| <ul><li>Of which IO devices with IRT, max.</li></ul>  | 64   |
| <ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>                                   | 256  |
| — of which in line, max.  | 256  |
| <ul> <li>Number of IO Devices that can be simultaneously<br/>activated/deactivated, max.</li> </ul> | 8; in total across all interfaces  |
| Number of IO Devices per tool, max.   | 8  |
| — Updating times  | The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data |
| Update time for IRT   |  |
| — for send cycle of 250 μs  | $250~\mu s$ to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 375 $\mu s$ of the isochronous OB is decisive                          |
| — for send cycle of 500 μs  | 500 μs to 8 ms   |
| — for send cycle of 1 ms  | 1 ms to 16 ms  |
| — for send cycle of 2 ms  | 2 ms to 32 ms  |
| — for send cycle of 4 ms  | 4 ms to 64 ms  |
| <ul> <li>With IRT and parameterization of "odd" send cycles</li> </ul>                              | Update time = set "odd" send clock (any multiple of 125 $\mu$ s: 375 $\mu$ s, 625 $\mu$ s 3 875 $\mu$ s)   |
| Update time for RT  |  |
| — for send cycle of 250 $\mu s$   | 250 μs to 128 ms   |
| — for send cycle of 500 $\mu s$   | 500 μs to 256 ms   |
| — for send cycle of 1 ms  | 1 ms to 512 ms   |
| — for send cycle of 2 ms  | 2 ms to 512 ms   |
| — for send cycle of 4 ms  | 4 ms to 512 ms   |
| PROFINET IO Device  |  |
| Services  |  |
| — PG/OP communication   | Yes  |
| — Isochronous mode  | No   |
| — IRT   | Yes  |
| — PROFlenergy   | Yes; per user program  |
| — Shared device   | Yes  |
| Number of IO Controllers with shared device, max.   | 4  |
| — activation/deactivation of I-devices  | Yes; per user program  |
| Asset management record   | Yes; per user program  |
| 2. Interface  |  |
| Interface types   | Von: V2  |
| RJ 45 (Ethernet)     Number of parts  | Yes; X2  |
| Number of ports     integrated switch   | 1<br>No  |
| integrated switch  Protocols  | No   |
| IP protocol   | Yes; IPv4  |
| PROFINET IO Controller  | Yes  |
| PROFINET IO Controller      PROFINET IO Device  | Yes  |
| SIMATIC communication   | Yes  |
| Open IE communication   | Yes; Optionally also encrypted   |
| Web server  | Yes  |
| Media redundancy  | No   |
| PROFINET IO Controller  | 110  |
| Services  |  |
| — PG/OP communication   | Yes  |
| —1 G/OT communication   | 165  |

| <ul> <li>Isochronous mode</li> </ul>  | No  |
|---|---|
| Direct data exchange  | No  |
| — IRT   | No  |
| — PROFlenergy   |   |
| Prioritized startup   | Yes; per user program No  |
| Number of connectable IO Devices, max.  |   |
| — Number of connectable 10 Devices, max.  | 32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET   |
| <ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>   | 32  |
| — of which in line, max.  | 32  |
| <ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>   | 8; in total across all interfaces   |
| <ul> <li>Number of IO Devices per tool, max.</li> </ul>   | 8   |
| — Updating times  | The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data  |
| Update time for RT  |   |
| — for send cycle of 1 ms  | 1 ms to 512 ms  |
| PROFINET IO Device  |   |
| Services  |   |
| — PG/OP communication   | Yes   |
| — Isochronous mode  | No  |
| — IRT   | No  |
| — PROFlenergy   | Yes; per user program   |
| — Prioritized startup   | No  |
| — Shared device   | Yes   |
| <ul> <li>Number of IO Controllers with shared device, max.</li> </ul>   | 4   |
| <ul> <li>activation/deactivation of I-devices</li> </ul>  | Yes; per user program   |
| <ul> <li>Asset management record</li> </ul>   | Yes; per user program   |
| Interface types   |   |
| RJ 45 (Ethernet)  |   |
| • 100 Mbps  | Yes   |
| <ul> <li>Autonegotiation</li> </ul>   | Yes   |
| <ul> <li>Autocrossing</li> </ul>  | Yes   |
| <ul> <li>Industrial Ethernet status LED</li> </ul>  | Yes   |
| Protocols   |   |
| PROFIsafe   | No  |
| Number of connections   |   |
| <ul> <li>Number of connections, max.</li> </ul>   | 256; via integrated interfaces of the CPU and connected CPs / CMs   |
| <ul> <li>Number of connections reserved for ES/HMI/web</li> </ul>   | 10  |
|   |   |
| <ul> <li>Number of connections via integrated interfaces</li> </ul>   | 128   |
| <ul><li>Number of connections via integrated interfaces</li><li>Number of S7 routing paths</li></ul>  | 128<br>16   |
| G   |   |
| Number of S7 routing paths  Redundancy mode      H-Sync forwarding  |   |
| Number of S7 routing paths  Redundancy mode   | 16  |
| Number of S7 routing paths  Redundancy mode      H-Sync forwarding  | 16  |
| Number of S7 routing paths  Redundancy mode     H-Sync forwarding  Media redundancy   | 16<br>Yes   |
| Number of S7 routing paths  Redundancy mode  H-Sync forwarding  Media redundancy  Media redundancy  MRP  MRP interconnection, supported   | Yes  only via 1st interface (X1) Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0  |
| Number of S7 routing paths  Redundancy mode  H-Sync forwarding  Media redundancy  Media redundancy  MRP  MRP  MRP interconnection, supported  MRPD  | Yes  only via 1st interface (X1) Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT  |
| Number of S7 routing paths  Redundancy mode  H-Sync forwarding  Media redundancy  Media redundancy  MRP  MRP  MRP interconnection, supported  MRPD  Switchover time on line break, typ.   | Yes  only via 1st interface (X1) Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD   |
| Number of S7 routing paths  Redundancy mode  H-Sync forwarding  Media redundancy  Media redundancy  MRP  MRP  MRP interconnection, supported  MRPD  Switchover time on line break, typ.  Number of stations in the ring, max.   | Yes  only via 1st interface (X1) Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT  |
| Number of S7 routing paths  Redundancy mode  H-Sync forwarding  Media redundancy  Media redundancy  MRP  MRP  MRP interconnection, supported  MRPD  Switchover time on line break, typ.  Number of stations in the ring, max.   | Yes  only via 1st interface (X1) Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50  |
| Number of S7 routing paths  Redundancy mode  H-Sync forwarding  Media redundancy  Media redundancy  MRP  MRP  MRP interconnection, supported  MRPD  Switchover time on line break, typ.  Number of stations in the ring, max.  SIMATIC communication  PG/OP communication   | Yes  only via 1st interface (X1) Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50  Yes; encryption with TLS V1.3 pre-selected  |
| Number of S7 routing paths  Redundancy mode  H-Sync forwarding  Media redundancy  Media redundancy  MRP  MRP  MRP interconnection, supported  MRPD  Switchover time on line break, typ.  Number of stations in the ring, max.  SIMATIC communication  PG/OP communication  S7 routing   | only via 1st interface (X1) Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50  Yes; encryption with TLS V1.3 pre-selected Yes   |
| Number of S7 routing paths  Redundancy mode  H-Sync forwarding  Media redundancy  Media redundancy  MRP  MRP  MRP interconnection, supported  MRPD  Switchover time on line break, typ.  Number of stations in the ring, max.  SIMATIC communication  PG/OP communication  S7 routing  Data record routing  | Yes  only via 1st interface (X1) Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50  Yes; encryption with TLS V1.3 pre-selected Yes Yes  |
| Number of S7 routing paths  Redundancy mode  H-Sync forwarding  Media redundancy  Media redundancy  MRP  MRP  MRP interconnection, supported  MRPD  Switchover time on line break, typ.  Number of stations in the ring, max.  SIMATIC communication  PG/OP communication  S7 routing  Data record routing  S7 communication, as server   | Yes  only via 1st interface (X1) Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50  Yes; encryption with TLS V1.3 pre-selected Yes Yes Yes  |
| Number of S7 routing paths  Redundancy mode  H-Sync forwarding  Media redundancy  Media redundancy  MRP  MRP  MRP interconnection, supported  MRPD  Switchover time on line break, typ.  Number of stations in the ring, max.  SIMATIC communication  PG/OP communication  S7 routing  Data record routing  S7 communication, as server  S7 communication, as client  | Yes  only via 1st interface (X1) Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50  Yes; encryption with TLS V1.3 pre-selected Yes Yes Yes Yes  |
| Number of S7 routing paths  Redundancy mode  H-Sync forwarding  Media redundancy  Media redundancy  MRP  MRP interconnection, supported  MRPD  Switchover time on line break, typ.  Number of stations in the ring, max.  SIMATIC communication  PG/OP communication  PG/OP communication  S7 routing  Data record routing  S7 communication, as server  S7 communication, as client  User data per job, max.                                     | Yes  only via 1st interface (X1) Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50  Yes; encryption with TLS V1.3 pre-selected Yes Yes Yes  |
| Number of S7 routing paths  Redundancy mode  H-Sync forwarding  Media redundancy  Media redundancy  MRP  MRP  MRP  MRP  MRP  Switchover time on line break, typ.  Number of stations in the ring, max.  SIMATIC communication  PG/OP communication  S7 routing  Data record routing  S7 communication, as server  S7 communication, as client  User data per job, max.  Open IE communication   | Yes  only via 1st interface (X1) Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50  Yes; encryption with TLS V1.3 pre-selected Yes Yes Yes Yes See online help (S7 communication, user data size) |
| Number of S7 routing paths  Redundancy mode  H-Sync forwarding  Media redundancy  Media redundancy  MRP  MRP  MRP interconnection, supported  MRPD  Switchover time on line break, typ.  Number of stations in the ring, max.  SIMATIC communication  PG/OP communication  PG/OP communication  S7 routing  Data record routing  S7 communication, as server  S7 communication, as client  User data per job, max.  Open IE communication  TCP/IP | Yes  only via 1st interface (X1) Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50  Yes; encryption with TLS V1.3 pre-selected Yes Yes Yes Yes See online help (S7 communication, user data size) |
| Number of S7 routing paths  Redundancy mode  H-Sync forwarding  Media redundancy  Media redundancy  MRP  MRP  MRP  MRP  MRP  Switchover time on line break, typ.  Number of stations in the ring, max.  SIMATIC communication  PG/OP communication  S7 routing  Data record routing  S7 communication, as server  S7 communication, as client  User data per job, max.  Open IE communication   | Yes  only via 1st interface (X1) Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50  Yes; encryption with TLS V1.3 pre-selected Yes Yes Yes Yes See online help (S7 communication, user data size) |

| • ISO-on-TCP (RFC1006)   | Yes  |
|--|--|
| — Data length, max.  | 64 kbyte   |
| • UDP  | Yes  |
| — Data length, max.  | 2 kbyte; 1 472 bytes for UDP broadcast   |
| — UDP multicast  | Yes; max. 118 multicast circuits   |
| • DHCP   | Yes  |
| • DNS  | Yes  |
| • SNMP   | Yes  |
| • DCP  | Yes  |
| • LLDP   | Yes  |
| Encryption  Web server   | Yes; Optional  |
| Web server  ◆ HTTP   | Veg. Standard and user nages   |
| • HTTPS  | Yes; Standard and user pages Yes; Standard and user pages  |
| OPC UA   | res, Standard and user pages   |
| Runtime license required   | Yes; "Medium" license required   |
| OPC UA Client  | Yes; Data Access (registered Read/Write), Method Call  |
| Application authentication   | Yes  |
| — Security policies  | Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256                            |
| <ul> <li>User authentication</li> </ul>  | "anonymous" or by user name & password   |
| — Number of connections, max.  | 10   |
| <ul> <li>Number of nodes of the client interfaces,<br/>recommended max.</li> </ul>   | 2 000  |
| <ul> <li>Number of elements for one call of<br/>OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I<br/>max.</li> </ul>               | 300  |
| <ul> <li>Number of elements for one call of<br/>OPC_UA_NameSpaceGetIndexList, max.</li> </ul>                                    | 20   |
| <ul><li>— Number of elements for one call of<br/>OPC_UA_MethodGetHandleList, max.</li></ul>                                      | 100  |
| <ul> <li>Number of simultaneous calls of the client<br/>instructions for session management, per connection,<br/>max.</li> </ul> | 1  |
| <ul> <li>Number of simultaneous calls of the client<br/>instructions for data access, per connection, max.</li> </ul>            | 5  |
| <ul> <li>Number of registerable nodes, max.</li> </ul>   | 5 000  |
| <ul> <li>Number of registerable method calls of<br/>OPC_UA_MethodCall, max.</li> </ul>   | 100  |
| Number of inputs/outputs when calling OPC_UA_MethodCall, max.  | 20   |
| OPC UA Server  Application authoritiestics   | Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition (A&C), Custom Address Space Yes |
| Application authentication     Security policies   | available security policies: None, Basic128Rsa15, Basic256Rsa15,   |
| occurry ponoics  | Basic256Sha256, Aes128Sha256RsaOaep, Aes256Sha256RsaPss  |
| <ul> <li>User authentication</li> </ul>  | "anonymous" or by user name & password   |
| <ul> <li>— GDS support (certificate management)</li> </ul>   | Yes  |
| <ul><li>Number of sessions, max.</li></ul>   | 48   |
| <ul> <li>Number of accessible variables, max.</li> </ul>   | 100 000  |
| <ul> <li>Number of registerable nodes, max.</li> </ul>   | 20 000   |
| <ul> <li>Number of subscriptions per session, max.</li> </ul>  | 50   |
| — Sampling interval, min.  | 100 ms   |
| — Publishing interval, min.  | 100 ms   |
| <ul> <li>Number of server methods, max.</li> </ul>   | 50   |
| <ul> <li>Number of inputs/outputs per server method, max.</li> </ul>   | 20   |
| <ul> <li>Number of monitored items, recommended max.</li> </ul>  | 4 000; for 1 s sampling interval and 1 s send interval   |
| Number of server interfaces, max.  | 10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"   |
| <ul> <li>Number of nodes for user-defined server interfaces,<br/>max.</li> </ul>   | 30 000   |
| Alarms and Conditions  | Yes  |
| Number of program alarms   | 200  |
| Number of program alarms     Number of alarms for system diagnostics   | 100  |
| Further protocols  |  |

| • MODBUS   | Yes; MODBUS TCP  |
|--|--|
| S7 message functions   | 100, MODDOC 101  |
| Number of login stations for message functions, max.   | 64   |
| Program alarms   | Yes  |
| Number of configurable program messages, max.  | 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH  |
| Number of loadable program messages in RUN, max.   | 5 000  |
| Number of simultaneously active program alarms   |  |
| Number of program alarms   | 1 000  |
| Number of alarms for system diagnostics  | 200  |
| Number of alarms for motion technology objects   | 160  |
| Test commissioning functions   |  |
| Joint commission (Team Engineering)  | Yes; Parallel online access possible for up to 8 engineering systems   |
| Status block   | Yes; Up to 8 simultaneously (in total across all ES clients)   |
| Single step  | No   |
|  | 8  |
| Number of breakpoints Status/control   |  |
|  | Ven  |
| Status/control variable  | Yes  |
| Variables     Number of variables, may   | Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters   |
| Number of variables, max.  | 000  |
| — of which status variables, max.  | 200; per job   |
| — of which control variables, max.   | 200; per job   |
| Forcing  |  |
| • Forcing  | Yes  |
| <ul><li>Forcing, variables</li></ul>   | Peripheral inputs/outputs  |
| Number of variables, max.  | 200  |
| Diagnostic buffer  |  |
| • present  | Yes  |
| <ul> <li>Number of entries, max.</li> </ul>  | 3 200  |
| — of which powerfail-proof   | 500  |
| Traces   |  |
| <ul> <li>Number of configurable Traces</li> </ul>  | 4; Up to 512 KB of data per trace are possible   |
| Interrupts/diagnostics/status information  |  |
| Diagnostics indication LED   |  |
| RUN/STOP LED   | Yes  |
| • ERROR LED  | Yes  |
| MAINT LED  | Yes  |
| STOP ACTIVE LED  | Yes  |
| <ul> <li>Connection display LINK TX/RX</li> </ul>  | Yes  |
| Supported technology objects   |  |
| Motion Control   |  |
|  | Yes: Note: The number of technology objects affects the cycle time of the PLC  |
| Motion Control   | Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool                    |
| Number of available Motion Control resources for<br>technology objects   |  |
| Number of available Motion Control resources for   | program; selection guide via the TIA Selection Tool  |
| Number of available Motion Control resources for<br>technology objects   | program; selection guide via the TIA Selection Tool  |
| <ul> <li>Number of available Motion Control resources for<br/>technology objects</li> <li>Required Motion Control resources</li> </ul>   | program; selection guide via the TIA Selection Tool 2 400  |
| <ul> <li>Number of available Motion Control resources for<br/>technology objects</li> <li>Required Motion Control resources</li> <li>per speed-controlled axis</li> </ul>  | program; selection guide via the TIĂ Selection Tool 2 400 40   |
| <ul> <li>Number of available Motion Control resources for<br/>technology objects</li> <li>Required Motion Control resources         <ul> <li>per speed-controlled axis</li> <li>per positioning axis</li> </ul> </li> </ul>  | program; selection guide via the TIĂ Selection Tool 2 400 40 80  |
| <ul> <li>Number of available Motion Control resources for technology objects</li> <li>Required Motion Control resources         <ul> <li>per speed-controlled axis</li> <li>per positioning axis</li> <li>per synchronous axis</li> </ul> </li> </ul>  | program; selection guide via the TIA Selection Tool 2 400  40 80 160   |
| <ul> <li>Number of available Motion Control resources for technology objects</li> <li>Required Motion Control resources         <ul> <li>per speed-controlled axis</li> <li>per positioning axis</li> <li>per synchronous axis</li> <li>per external encoder</li> </ul> </li> </ul>  | program; selection guide via the TIA Selection Tool 2 400  40 80 160 80  |
| <ul> <li>Number of available Motion Control resources for technology objects</li> <li>Required Motion Control resources         <ul> <li>per speed-controlled axis</li> <li>per positioning axis</li> <li>per synchronous axis</li> <li>per external encoder</li> <li>per output cam</li> </ul> </li> </ul>  | program; selection guide via the TIA Selection Tool 2 400  40 80 160 80 20   |
| <ul> <li>Number of available Motion Control resources for technology objects</li> <li>Required Motion Control resources         <ul> <li>per speed-controlled axis</li> <li>per positioning axis</li> <li>per synchronous axis</li> <li>per external encoder</li> <li>per output cam</li> <li>per cam track</li> </ul> </li> </ul>   | program; selection guide via the TIA Selection Tool 2 400  40 80 160 80 20 160   |
| <ul> <li>Number of available Motion Control resources for technology objects</li> <li>Required Motion Control resources         <ul> <li>per speed-controlled axis</li> <li>per positioning axis</li> <li>per synchronous axis</li> <li>per external encoder</li> <li>per output cam</li> <li>per cam track</li> <li>per probe</li> </ul> </li> </ul>  | program; selection guide via the TIA Selection Tool 2 400  40 80 160 80 20 160   |
| <ul> <li>Number of available Motion Control resources for technology objects</li> <li>Required Motion Control resources         <ul> <li>per speed-controlled axis</li> <li>per positioning axis</li> <li>per synchronous axis</li> <li>per external encoder</li> <li>per output cam</li> <li>per cam track</li> <li>per probe</li> </ul> </li> <li>Positioning axis</li> <li>Number of positioning axes at motion control cycle</li> </ul>  | program; selection guide via the TIA Selection Tool 2 400  40 80 160 80 20 160 40  |
| <ul> <li>Number of available Motion Control resources for technology objects</li> <li>Required Motion Control resources         <ul> <li>per speed-controlled axis</li> <li>per positioning axis</li> <li>per synchronous axis</li> <li>per external encoder</li> <li>per output cam</li> <li>per probe</li> </ul> </li> <li>Positioning axis         <ul> <li>Number of positioning axes at motion control cycle of 4 ms (typical value)</li> <li>Number of positioning axes at motion control cycle</li> </ul> </li> </ul>                         | program; selection guide via the TIA Selection Tool 2 400  40 80 160 80 20 160 40  |
| <ul> <li>Number of available Motion Control resources for technology objects</li> <li>Required Motion Control resources         <ul> <li>per speed-controlled axis</li> <li>per positioning axis</li> <li>per synchronous axis</li> <li>per external encoder</li> <li>per output cam</li> <li>per probe</li> </ul> </li> <li>Positioning axis         <ul> <li>Number of positioning axes at motion control cycle of 4 ms (typical value)</li> <li>Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul> </li> </ul> | program; selection guide via the TIA Selection Tool 2 400  40 80 160 80 20 160 40  |
| Number of available Motion Control resources for technology objects  Required Motion Control resources  — per speed-controlled axis  — per positioning axis  — per synchronous axis  — per external encoder  — per output cam  — per cam track  — per probe  Positioning axis  — Number of positioning axes at motion control cycle of 4 ms (typical value)  — Number of positioning axes at motion control cycle of 8 ms (typical value)  Controller  | program; selection guide via the TIA Selection Tool 2 400  40 80 160 80 20 160 40  |
| Number of available Motion Control resources for technology objects  Required Motion Control resources  — per speed-controlled axis  — per positioning axis  — per synchronous axis  — per external encoder  — per output cam  — per cam track  — per probe  Positioning axis  — Number of positioning axes at motion control cycle of 4 ms (typical value)  — Number of positioning axes at motion control cycle of 8 ms (typical value)  Controller  PID_Compact   | program; selection guide via the TIA Selection Tool 2 400  40 80 160 80 20 160 40  11 20  Yes; Universal PID controller with integrated optimization |

| High-speed counter  | Yes  |
|---|--|
| Ambient conditions  |  |
| Ambient temperature during operation                                |  |
| <ul> <li>horizontal installation, min.</li> </ul>                   | -30 °C; No condensation  |
| horizontal installation, max.                                       | 60 $^{\circ}\text{C};$ Display: 50 $^{\circ}\text{C},$ at an operating temperature of typically 50 $^{\circ}\text{C},$ the display is switched off |
| <ul> <li>vertical installation, min.</li> </ul>                     | -30 °C; No condensation  |
| • vertical installation, max.                                       | 40 $^{\circ}\text{C};$ Display: 40 $^{\circ}\text{C},$ at an operating temperature of typically 40 $^{\circ}\text{C},$ the display is switched off |
| Ambient temperature during storage/transportation                   |  |
| • min.  | -40 °C   |
| • max.  | 70 °C  |
| Altitude during operation relating to sea level                     |  |
| <ul> <li>Installation altitude above sea level, max.</li> </ul>     | 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual   |
| configuration / header  |  |
| configuration / programming / header                                |  |
| Programming language  |  |
| — LAD   | Yes  |
| — FBD   | Yes  |
| — STL   | Yes  |
| — SCL   | Yes  |
| — CFC   | Yes  |
| — GRAPH   | Yes  |
| Know-how protection   |  |
| <ul> <li>User program protection/password protection</li> </ul>     | Yes  |
| <ul> <li>Copy protection</li> </ul>                                 | Yes  |
| Block protection  | Yes  |
| Access protection   |  |
| <ul> <li>protection of confidential configuration data</li> </ul>   | Yes  |
| <ul> <li>Password for display</li> </ul>                            | Yes  |
| <ul> <li>Protection level: Write protection</li> </ul>              | Yes  |
| <ul> <li>Protection level: Read/write protection</li> </ul>         | Yes  |
| <ul> <li>Protection level: Write protection for Failsafe</li> </ul> | No   |
| Protection level: Complete protection                               | Yes  |
| programming / cycle time monitoring / header                        |  |
| • lower limit   | adjustable minimum cycle time  |
| • upper limit   | adjustable maximum cycle time  |
| Dimensions  |  |
| Width   | 70 mm  |
| Height  | 147 mm   |
| Depth   | 129 mm   |
| Weights   |  |
| Weight, approx.   | 456 g  |

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